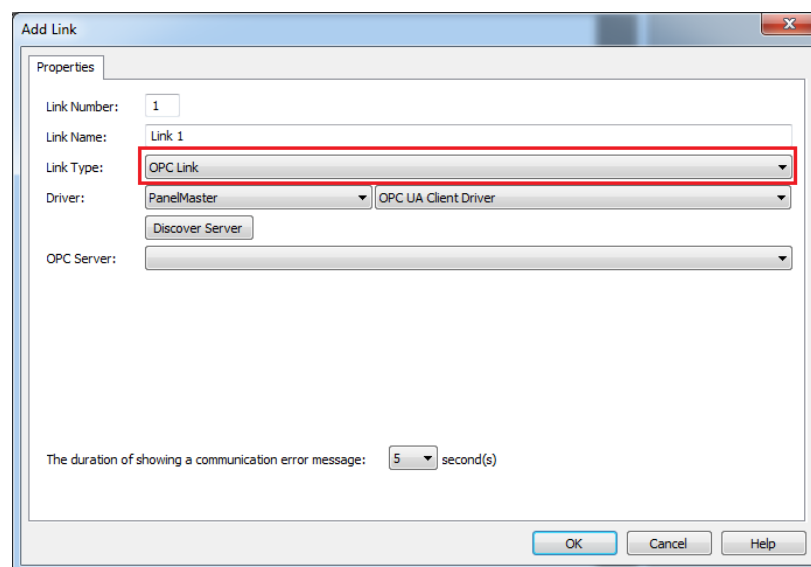


The configuration program provides a built-in OPC UA Client that enables connections to OPC Servers. The NEO OPC Client is built with the OPC Client SDK and can be used to interactively browse and retrieve a Server's Address Space. After the Server's Address Space (or part of the Address Space) being imported to the configuration program, the object instances in the Address Space can be selected as tags.

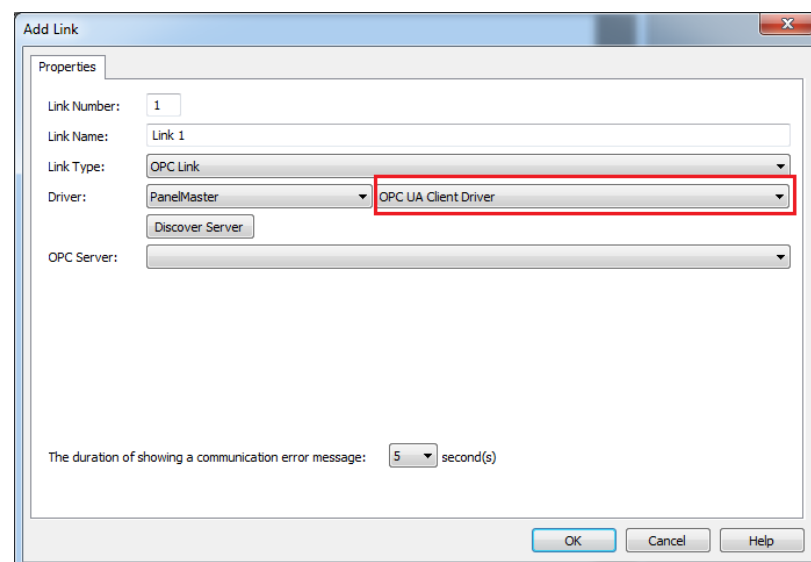
NEO OPC Client Driver

The NEO OPC Client can be launched by configuring an OPC Link from the *New Link* or *Add Link* dialog as the followings:

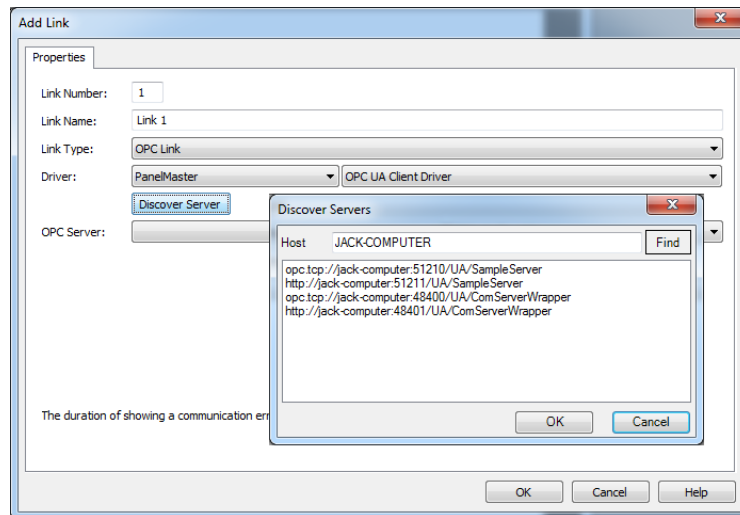
- 1) From the *Link Type* combo-box, select *OPC Link*.



- 2) From the *Driver* combo-box, select *OPC UA Client Driver*.

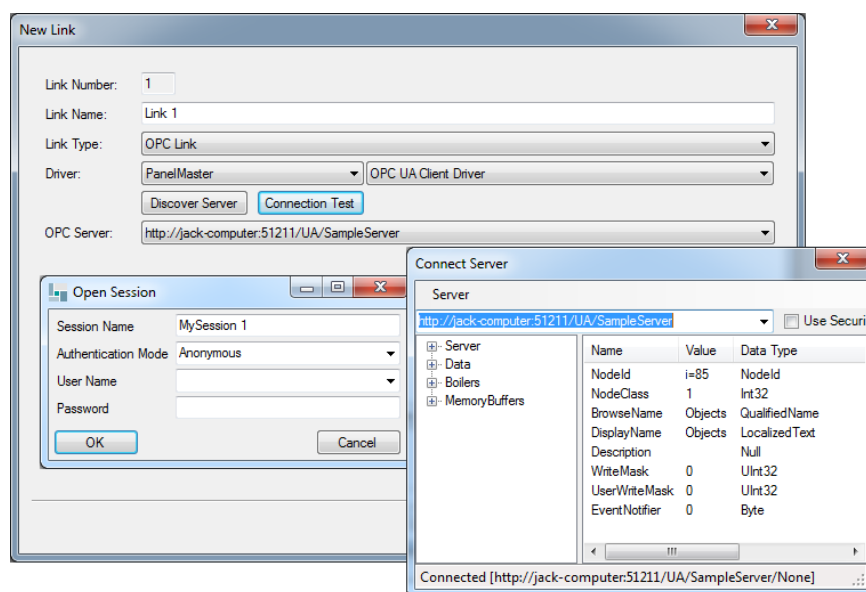


- 3) The built-in OPC Client can discover any registered OPC Servers running on the local machine after the *Discover Server* button is clicked. A list of registered OPC Servers will be displayed after this button is clicked.

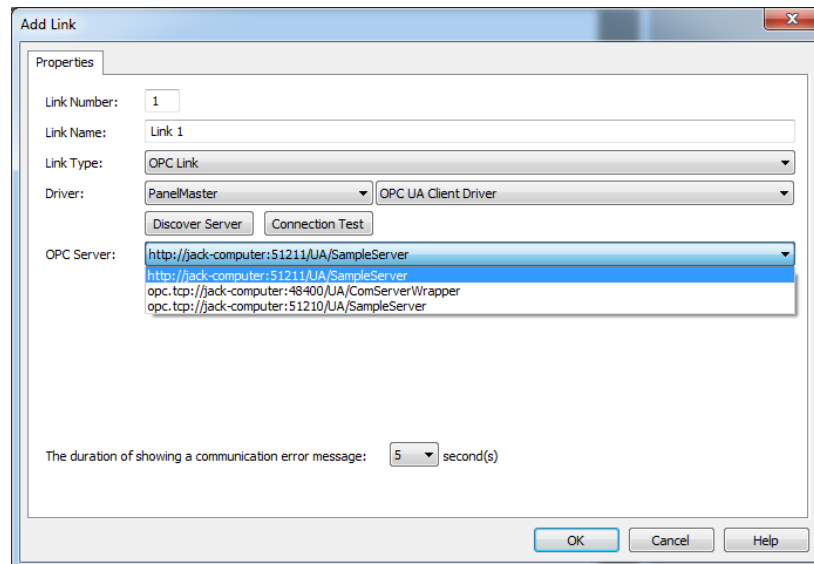


To discover any OPC Servers running on other network hosts, type the host's correct URL or computer name of the target machine into the *Host* field, and then press the *Find* button to find all registered OPC Servers running on the specified remote host.

- 4) After selecting a target OPC Server, press the *Connection Test* button to create a new session to the OPC Server if it is running. If user authentication is required by the OPC Server, a user name and password are necessary. The authentication modes depend on the endpoint of the Server. Only options available for the current endpoint will be displayed. The user name/password may be left blank. If a user name is specified then it must be a valid windows account on the Server machine.

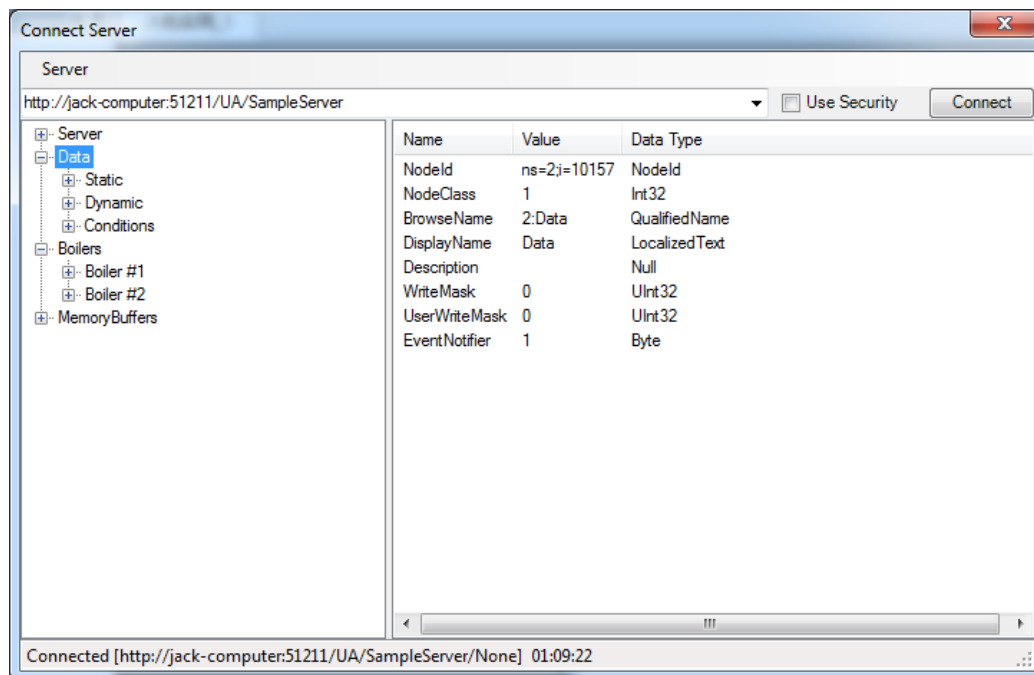


- 5) After a successful connection test to an OPC Server, the address of that OPC Server will be cached by The configuration program in order for future use.



NEO OPC UA Client Panels

Once the connection to an OPC UA Server has been established, the OPC UA Client populates the following panels as shown in the Figure below:



An example of Server's Address Space of `http://jack-computer:51211/UA/SampleServer`

The browse panel available on the left displays the object instances in the Server's Address Space while the property panel on the right shows the details of a given object instance.

The OPC UA Server's Address Space is a full mesh network which can be viewed by expanding any of the nodes shown in the browse panel. While details of an object instance in the Server's Address Space can be viewed by clicking its corresponding node. See OPC documentation for more detailed description about UA Server's Address Space.

Under the Server menu, there is a *Disconnect* menu option. The current session can be closed at any time by clicking it.

Load Tags from OPC Server into The configuration program

All or part of an OPC Server's Address Space can be loaded into The configuration program as tags for use as long as the data type (e.g. integer, floating) and value rank (e.g. one dimension or two dimensions) of an object instance are supported by The configuration program. Currently,

The supported data types are as the following:

- Boolean
- Byte
- SByte
- Float
- Int16
- Int32
- ByteString
- String
- UInt16
- UInt32

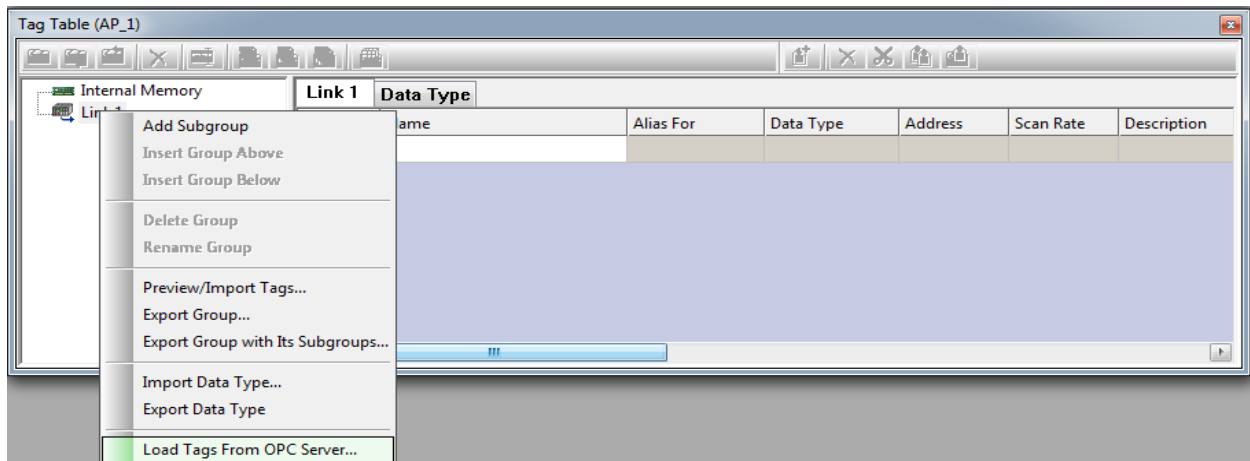
The supported value rank are as the following:

- Scalar
- One Dimension
- Two Dimensions

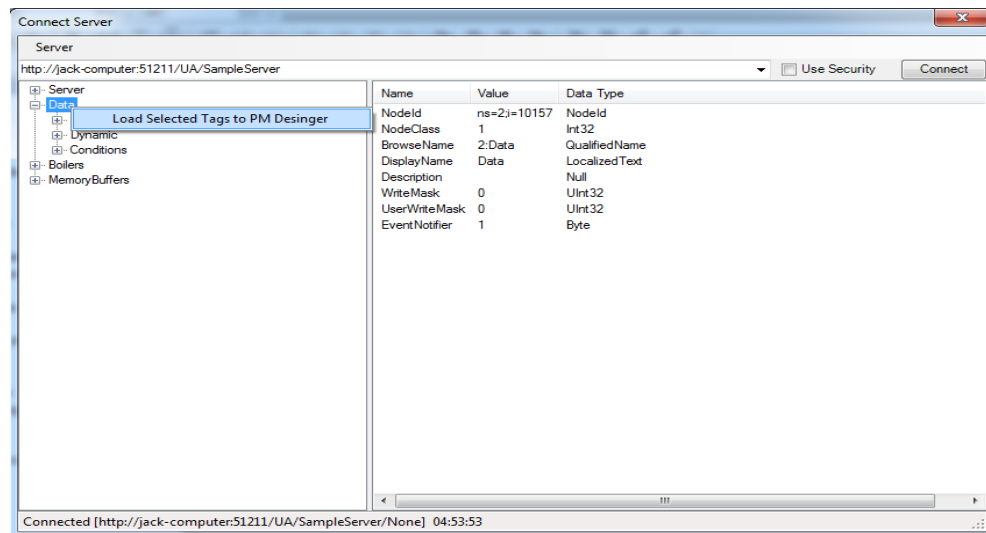
The object instances in the OPC Server's Address Space with unsupported data type or value rank are automatically eliminated during loading tags from OPC Server into The configuration program.

Loading tags from OPC Server's Address Space into The configuration program can be accomplished in *Tag Table* dialog. By clicking the *Load Tags from OPC Server* from the pop-up

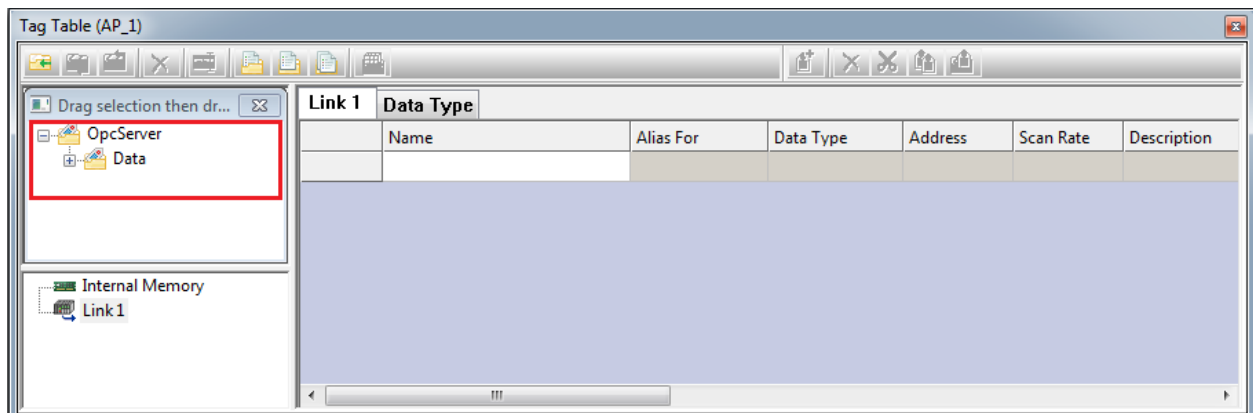
menu under the Link name as shown below. (Note: the driver of the Link must be an OPC UA Client driver.)



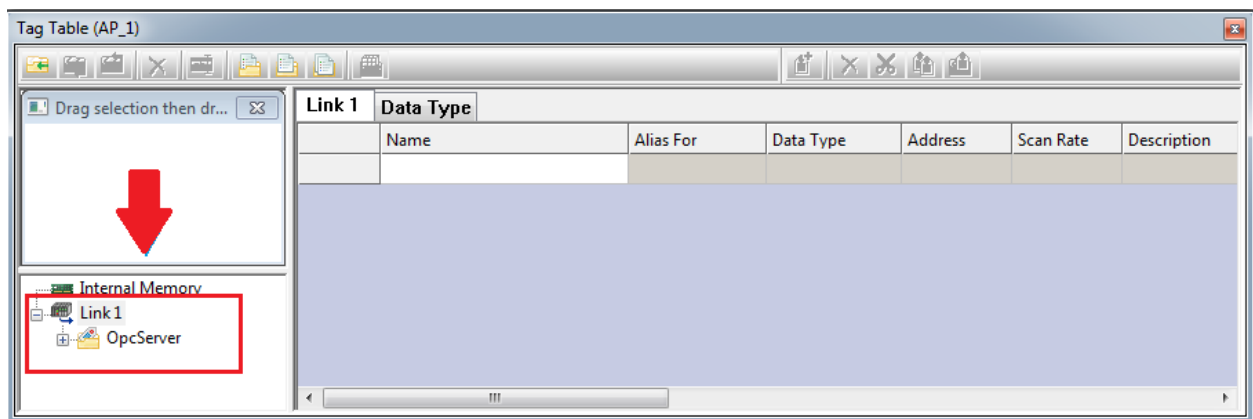
The OPC UA Client populates the following panels in which Server's Address Space can be selected. Here, we select loading all the tags under *Data* node as an example.



After clicking the *Load Selected Tags from OPC server*, all the supported data tags under the *Data* node are loaded to The configuration program as the Figure shown below.



After that, drag the imported tag group (or its sub-group), e.g. the OpcServer folder under the Link1 node.



By clicking the corresponding node under the Link1 node (here take Scalar node as an example), the detailed information of the tags are displayed on the right side list.

Scalar	Name	Alias F...	Data Type	Address	Scan Rate	Description
1	BooleanValue		Bit	ns=2;i=10216	Normal	R/W
2	SByteValue		8-Bit Signed Integer	ns=2;i=10217	Normal	R/W
3	ByteValue		8-Bit Unsigned Integer	ns=2;i=10218	Normal	R/W
4	Int16Value		16-Bit Signed Integer	ns=2;i=10219	Normal	R/W
5	UInt16Value		16-Bit Unsigned Integer	ns=2;i=10220	Normal	R/W
6	Int32Value		32-Bit Signed Integer	ns=2;i=10221	Normal	R/W
7	UInt32Value		32-Bit Unsigned Integer	ns=2;i=10222	Normal	R/W
8	FloatValue		32-Bit Floating Point	ns=2;i=10225	Normal	R/W
9	StringValue		16-Bit Unsigned Integer[69]	ns=2;i=10227	Normal	R/W
10	ByteStringValue		8-Bit Unsigned Integer[5]	ns=2;i=10230	Normal	R/W
11	SimulationActive		Bit	ns=2;i=10160	Normal	R/W

In the Figure above, the *Data Type*, *Address*, and *Description* of a given tag is listed one row in the table. Here, *Address* does not represent the physical address but an abstract address where an object instance stays in the OPC Server's Address Space, while *R/W* in the *Description* field means that the property of an object instance is both Read and Write allowed. If it is read only, only *R* appears in that field.

Then, all the tags can be used as you have been already familiar with in The configuration program.